## **Original article**

# Authentication of the botanical origin of honey using profiles of classical measurands and discriminant analysis\*

Kaspar RUOFF<sup>a,b</sup>, Werner LUGINBÜHL<sup>a</sup>, Verena KILCHENMANN<sup>a</sup>, Jacques Olivier BOSSET<sup>a</sup>, Katharina VON DER OHE<sup>c</sup>, Werner VON DER OHE<sup>c</sup>, Renato AMADÒ<sup>b</sup>

<sup>a</sup> Swiss Bee Research Centre / Agroscope Liebefeld-Posieux, Schwarzenburgstr.161, 3003 Berne, Switzerland

<sup>b</sup> Institute of Food Science and Nutrition, ETH-Zurich, Schmelzbergstrasse 9, 8092 Zurich, Switzerland <sup>c</sup> Nds. Landesamt für Verbraucherschutz und Lebensmittelsicherheit, Institut für Bienenkunde Celle,

Herzogin-Eleonore-Allee 5, 29221 Celle, Germany

Received 14 April 2006 - Revised 12 February 2007 - Accepted 2 June 2007

**Abstract** – The potential of physical and chemical measurands for the determination of the botanical origin of honey by using both the classical profiling approach and chemometrics was evaluated for the authentication of ten unifloral (acacia, rhododendron, chestnut, dandelion, heather, lime, rape, fir honeydew, metcalfa honeydew) and polyfloral honey types (in total n = 693 samples). The classical approach using a profile for the determination of the botanical origin of honey revealed that the physical and chemical measurands alone do not allow a reliable determination. Pollen analysis is therefore essential for discrimination between unifloral and polyfloral honeys. However, chemometric evaluation of the physical and chemical data by linear discriminant analysis allowed reliable authentication with neither specialized expertise nor pollen or sensory analysis. The error rates calculated by Bayes' theorem ranged from 1.1% (rape and lime honeys) up to 9.9% (acacia honey).

#### unifloral honey / botanical origin / pollen analysis / chemometry / polyfloral

## 1. INTRODUCTION

# 1.1. Definition of unifloral and polyfloral honeys

The overwhelming majority of the honeys on the market contain significant nectar or honeydew contributions from several plant species and are therefore called polyfloral or multifloral honeys. Normally they are just labelled with the word "honey". The term unifloral honey is used to describe a honey in which the major part of nectar or honeydew is derived from a single plant species. Honey composition, flavour and colour varies considerably depending on the botanical source (Persano Oddo and Piro, 2004).

At present there is an increasing commercial interest to produce unifloral honeys. Indeed many consumers prefer unifloral to polyfloral honeys and appreciate the possibility to choose between different honey types. The production of unifloral honeys also offers beekeepers an opportunity to compete with low priced polyfloral honeys imported from abroad. Moreover the increasing interest in the therapeutic or technological uses of certain honey varieties may also contribute to the demand of a reliable determination of their botanical origin. According to the Codex Alimentarius Standard for Honey (Codex Committee on Sugars, 2001) and the EU Council Directive (EU Council, 2002) relating to honey, the use of a botanical designation of

Corresponding author: K. Ruoff,

kaspar.ruoff@inframiel.ch

Current address: Herrenmatt 8, 5200 Brugg, Switzerland.

<sup>\*</sup> Manuscript editor: Jacqueline Pierre

honey is allowed if it originates predominately from the indicated floral source. Physical, chemical and pollen analytical characteristics of the most important European unifloral honeys have been described in various papers (Crane et al., 1984; Moar, 1985; Persano Oddo et al., 1995; Piazza and Persano Oddo, 2004; Persano Oddo and Piro, 2004).

# **1.2.** Traditional classification of honeys based on a profile of measurands

Traditionally the botanical origin of honey is determined by experts evaluating several physical, chemical, pollen analytical and sensory characteristics (Persano Oddo et al., 1995; Persano Oddo and Bogdanov, 2004; Bogdanov et al., 2004). The analytical results of a honey sample have been somewhat subjectively compared with profiles describing the data ranges of different unifloral honeys. When the values of all the measurands under consideration fit into the respective ranges described for a unifloral honey type, it is assigned to this corresponding honey type. On the contrary if the characteristics of the sample do not fit into the profiles of the unifloral honey types considered, the sample is classified as polyfloral honey. Thus the group of polyfloral honeys represents a miscellaneous pool of samples of various botanical origins with significant nectar or honeydew contributions from several plant species. However, the amount of honeydew should not prevail, otherwise it is regarded as honeydew honey. Unfortunately until now neither the measurands to be considered nor their corresponding ranges for the individual unifloral honeys have been defined and internationally accepted. Usually only few physical and chemical measurands, in particular electrical conductivity, sugar composition and pollen analytical results are used together for this purpose.

This profiling approach has recently been described in more detail by Persano Oddo and Piro (2004). However, only physical and chemical measurands were considered and the presentation of the data ranges was not optimal. The classification with a profile works because unifloral honeys generally express, at least in respect to some measurands, specific properties that are generally not found in other honey types. The purest samples of unifloral honeys are therefore easily recognized. However, uniforal honeys are hardly ever pure and generally contain minor nectar or honeydew contributions from other botanical origins. The proportion of different sources continuously increases towards the polyfloral honeys. Where the limit between unifloral and polyfloral honeys is set depends on definitions and is ultimately arbitrary. Consequently there will always be some overlapping between unifloral and polyfloral honeys. In other words the main problem in the authentication of unifloral honeys is to discriminate between unifloral and polyfloral honeys, rather than between different unifloral honeys.

# **1.3.** Discrimination between honey types using chemometrics

Several attempts have already been made to predict the botanical origin of honey using their physical and chemical properties in combination with multivariate analysis. The first paper on classification of floral and honeydew honeys using discriminant functions considering pH-value, ash and monosaccharide content was published over forty years ago (Kirkwood et al., 1960). Later electrical conductivity, monosaccharide content and glutamic acid concentration were found to be the most useful measurands for the discrimination between floral and honeydew honeys (Iglesias et al., 2004; Soria et al., 2005). High fructose and glucose concentrations and low values in lactone and free acidity, electrical conductivity, polyphenol content and net absorbance (visible spectroscopy) were described to be characteristic for floral honeys. Low glucose and fructose and high melezitose concentrations and high values for free acidity together with high polyphenol content and net absorbance characterised honeydew honeys (Sanz et al., 2005).

Numerous studies have treated the subject of the chemometric classification of unifloral honeys. Linear discriminant analysis on sugar composition data of rosemary, citrus, lavender, sunflower, eucalyptus, heather and honeydew honeys allowed only a discrimination between floral and honeydew honeys (Mateo and Bosch-Reig, 1997). When the same honey types were studied using water content, electrical conductivity, pH-value, colour (x, y, L chromatic coordinates) and sugar composition, jackknife classification rates higher than 90% were found for all unifloral honeys. The most important characteristics were electrical conductivity followed by colour and fructose content.

Classification functions were presented using water content, electrical conductivity, fructose, sucrose, and colour (Mateo and Bosch-Reig, 1998). Classification functions for as many as 16 different unifloral honeys using diastase activity, electrical conductivity, specific rotation, total acidity, fructose, glucose and colour (Pfund scale and CIE L.a.b) were presented. The average correct classification rate was as high as 89.6% and all honey types except thistle honey were correctly classified at a rate higher than 80%. Electrical conductivity, glucose and fructose concentration and colour were found to be the most important variables for the classification of unifloral honeys (Piro et al., 2002).

In a recent study on a large sample set, fir, bell heather, chestnut, lavender, acacia, rape and sunflower honeys were analysed. Principal component analysis (PCA) showed that samples of fir, chestnut, lavender and acacia honeys formed well-separated groups in the plot of the first two PC's while samples of rape, bell heather and sunflower honeys clustered together. Stepwise discriminant analysis was used to select the most important measurands among water, hydroxymethylfurfural (HMF), fructose, glucose, sucrose, erlose, raffinose and melezitose content as well as electrical conductivity, pH-value, free acidity, diastase activity and colour (Pfund scale). The botanical origin of the samples could be perfectly predicted using electrical conductivity, pH-value, free acidity, fructose, glucose and raffinose content (Devillers et al., 2004).

The above mentioned approaches using physical and chemical measurands and chemometrics allowed clear discrimination between the main honey types or even between several types of unifloral honeys, but none of them accounted for the polyfloral honeys that represent the most important majority (about 80%) of the honeys produced. As already noted the main problem in the authentication of unifloral honeys is to discriminate between polyfloral and unifloral honeys, rather than between different unifloral honeys. This means that the above-mentioned methods are inadequate for analytical practice. This also explains why until now none of these methods is commonly applied to determine the botanical origin of honey. Instead, pollen analysis was generally considered to be the fundamental tool for authentication of the botanical origin of honey (Mateo and Bosch-Reig, 1998).

The only paper on chemometric evaluation of physical and chemical measurands considering unifloral and polyfloral honeys was published by Krause and Zalewski using PCA (Krauze and Zalewski, 1991). Electrical conductivity, proline, free acidity and pHvalue were found to be most important measurands for classifying honeys according to their botanical origin. The authors were able to distinguish between rape, acacia and honeydew honeys but failed to differentiate between polyfloral, lime and heather honeys. Enzyme activities and HMF content depend on honey processing and storage conditions and are therefore not useful for the determination of the botanical origin (Krauze and Zalewski, 1991; Devillers et al., 2004).

As several analytical methods have to be simultaneously used for a reliable authentication of the botanical origin, it is consequently very time consuming and costly. In addition currently very specialised expertise is needed for the interpretation of the pollen analytical results and the physical and chemical measurands determined. Thus, there is a need for new analytical tools that allow a rapid and reproducible authentication of the botanical origin of honey (Bogdanov and Martin, 2002; Bogdanov et al., 2004).

The aim of the current work was to evaluate the potential of two different approaches for authentication of unifloral and polyfloral honeys. These were: (1) measurand profiles considering classical physical, chemical and pollen analytical characteristics and

## 2. MATERIALS AND METHODS

### 2.1. Sampling

A total of 693 honey samples produced between 1998 and 2004 were collected and stored at 4  $^{\circ}$ C until analysis. They originated predominantly from Switzerland (CH) but samples from Germany (D), Italy (I), France (F) and Denmark (DK) were also included.

## 2.2. Determination of physical and chemical measurands, pollen analysis

To classify these honey samples, the following measurands were determined according to the harmonized methods of the European Honey Commission (Bogdanov et al., 1997): electrical conductivity, sugar composition, fructose/glucose ratio, pH-value, free acidity, and proline content. Pollen analysis was carried out according to DIN 10760 (German Institute for Standardisation, 2002; von der Ohe et al., 2004).

# 2.3. Botanical classification by reference methods

The honey samples were assigned to one of the following honey types according to their fructose/glucose ratio, melezitose content, electrical conductivity and pollen analytical results: acacia (Robinia pseudoacacia) (CH, n = 26; D, n = 7; F, n = 3), rhododendron (*Rhododendron* spp.) (CH, n = 24; I, n = 5), sweet chestnut (*Castanea sativa*) (CH, n = 52; I, n = 5; F, n = 3), rape (*Brassica*) napus var. oleifera) (CH, n = 36), fir honeydew from (Picea spp. and Abies spp.) (CH, n = 110; D, n = 22), Metcalfa honeydew from Metcalfa pruinosa (I, n = 14), heather (Calluna vulgaris) (D, n = 19; DK, n = 3), lime (*Tilia* spp.) (CH, n = 22; D, n = 12; I, n = 5), dandelion (*Taraxacum* s.l.) (CH, n = 22; D, n = 7; I, n = 2) and polyfloral honeys (CH, n = 294). The ranges of the physical and chemical measurands mostly corresponded to the ranges presented by Persano Oddo and Piro (2004).

In case of uncertain classification based on physical, chemical and pollen analytical criteria the decision was made by sensory evaluation by four experts who have completed courses in sensory evaluation of honey and are in contact with the determination of the botanical origin of honey via their every day work.

# 2.4. Classification using different profiles

Three types of profiles with three different sets of measurands were tested and compared for classification of unifloral and polyfloral honeys. The measurands considered in Profiles I and II with the corresponding ranges defined for the different unifloral honeys are presented in Table I. With profile I, a classification of the honey types was attempted by using only physical and chemical characteristics. As this was known to be very difficult, especially regarding the discrimination between unifloral and polyfloral honey types, as many measurands as possible were included in the profile. Commonly used physical, chemical and pollen analytical measurands were incorporated in profile II. In profile III the ranges of the available measurands presented by Persano Oddo and Piro (2004) were used, including fructose, glucose and sucrose content, fructose/glucose and glucose/water ratio, pH-value, free acidity and electrical conductivity. With respect to pollen analytical results only the minimum percentage of the specific pollen from of each unifloral honey type was considered.

The classification was achieved by comparing the values of the honey samples with each of the nine profiles of the unifloral honey types considered. They were assigned to the corresponding honey type if all values were within the ranges defined in the profile. Samples that did not fit into any of the profiles were regarded as polyfloral (principle of exclusion).

#### 2.5. Data processing and chemometrics

The following 17 measurands were originally included in data evaluation: fructose, glucose, total monosaccharides, sucrose, maltose, trehalose, isomaltose, erlose, melezitose, maltotriose, raffinose and water content, electrical conductivity, free acidity, pH-value, fructose/glucose and glucose/water ratio. Because of missing values the number of samples had to be reduced to a total of 646 in the chemometric data evaluation. The values of each

		Consi	derd in	Aca	ncia	Rhodo	dendron	Che	stnut	Danc	lelion
				(n =	: 36)	(n =	= 29)	(n =	= 60)	(n =	: 31)
		Profile I	Profile II	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Electrical conductivity	mScm <sup>-1</sup>	Х	Х	0.10	0.27	0.15	0.45	0.62	1.70	0.37	0.64
pH-Value		х		3.7	4.1	3.7	4.6	4.4	6.4	4.2	5.0
Free acidity	meq/kg	х		6	23	5	25	4	30	7	13
Fructose	g/100 g	х	х	22.4	46.9	34.2	41.0	36.6	44.6	32.3	39.5
Glucose	g/100 g	х	х	13.8	29.4	27.7	33.6	21.4	30.0	32.0	43.2
Sucrose	g/100 g	х		0.0	8.8	0.0	2.6	0.0	3.6	0.0	0.3
Maltose	g/100 g	х		0.0	3.6	0.0	8.6	0.0	5.6	0.0	5.7
Isomaltose	g/100 g	х		0.0	1.2	0.2	2.5	0.0	2.4	0.0	1.7
Erlose	g/100 g	х		0.4	2.8	0.0	3.7	0.0	4.3	0.0	0.8
Melezitose	g/100 g	х		0.0	0.5	0.0	0.8	0.0	3.8	0.0	0.7
Maltotriose	g/100 g	х		0.0	0.5	0.0	0.4	0.0	0.3	0.0	0.3
Raffinose	g/100 g	х		0.0	0.6	0.0	0.5	0.0	0.6	0.0	0.3
Fructose/Glucose ratio		х	х	1.28	1.88	1.10	1.39	1.36	1.86	0.85	1.15
Robinia pollen	%		х	10.9	64.3	0.0	6.4	0.0	0.4	0.0	0.0
Rhododenron pollen	%		х	0.0	0.0	6.0	58.2	0.0	2.8	0.0	0.0
Calluna pollen	%		х	0.0	0.0	0.0	1.9	0.0	0.0	0.0	0.0
Castanea pollen	%		х	0.0	56.5	0.0	83.5	92.0	100.0	0.0	1.1
Tilia pollen	%		х	0.0	0.6	0.0	34.0	0.0	3.6	0.0	0.0
Taraxacum pollen	%		х	0.0	1.9	0.0	5.2	0.0	0.2	1.6	58.1
Brassica pollen	%		х	0.0	9.2	0.0	8.3	0.0	0.0	0.0	41.5
		Hea	ather	Liı	ne	Ra	ape	Fir ho	neydew	Met	calfa
		Hea (n =	ather = 22)	Lii (n =	ne 39)	Ra (n =	ape = 36)	Fir hor (n =	neydew 132)	Met hone	calfa ydew
		Hea (n =	ather = 22)	Lin (n =	ne 39)	Ra (n =	ape = 36)	Fir hor (n =	neydew 132)	Met hone (n =	calfa ydew : 14)
		Hea (n = Min.	ather = 22) Max.	Lin (n = Min.	ne 39) Max.	Ra (n = Min.	ape = 36) Max.	Fir hor (n = Min.	neydew 132) Max.	Met hone (n = Min.	calfa ydew 14) Max.
Electrical conductivity	mScm <sup>-1</sup>	Hea (n = Min. 0.65	ther = 22) Max. 1.07	Lin (n = Min. 0.38	ne 39) Max. 0.95	Ra (n = Min. 0.14	ape = 36) Max. 0.28	Fir hor (n = Min. 0.70	neydew 132) Max. 1.33	Met hone (n = Min. 1.48	calfa ydew : 14) Max. 2.57
Electrical conductivity pH-Value	mScm <sup>-1</sup>	Hea (n = <u>Min.</u> 0.65 3.9	ther = 22) Max. 1.07 5.1	Lin (n = Min. 0.38 4.1	ne 39) Max. 0.95 6.2	Ra (n = Min. 0.14 3.9	mpe = 36) Max. 0.28 4.4	Fir hor (n = Min. 0.70 4.1	Max. 1.33 5.4	Met hone (n = Min. 1.48 4.6	calfa ydew = 14) Max. 2.57 5.8
Electrical conductivity pH-Value Free acidity	mScm <sup>-1</sup> meq/kg	Hea (n = Min. 0.65 3.9 14	ther = 22) Max. 1.07 5.1 42	Lin (n = Min. 0.38 4.1 4	me 39) Max. 0.95 6.2 21	Ra (n = Min. 0.14 3.9 8	mpe = 36) Max. 0.28 4.4 16	Fir hor (n = Min. 0.70 4.1 17	Max. 1.33 5.4 46	Met hone (n = Min. 1.48 4.6 21	calfa ydew = 14) Max. 2.57 5.8 41
Electrical conductivity pH-Value Free acidity Fructose	mScm <sup>-1</sup> meq/kg g/100 g	Hea (n = Min. 0.65 3.9 14 34.9	Max. 1.07 5.1 42 41.0	Lin (n = Min. 0.38 4.1 4 32.9	ne 39) Max. 0.95 6.2 21 41.6	Ra (n = Min. 0.14 3.9 8 34.6	Max. 0.28 4.4 16 39.5	Fir hor (n = Min. 0.70 4.1 17 20.9	neydew 132) Max. 1.33 5.4 46 39.4	Met hone (n = Min. 1.48 4.6 21 26.8	calfa ydew 14) Max. 2.57 5.8 41 33.1
Electrical conductivity pH-Value Free acidity Fructose Glucose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g	Hea (n = Min. 0.65 3.9 14 34.9 26.2	Max. 22) Max. 1.07 5.1 42 41.0 31.5	Lin (n = 0.38 4.1 4 32.9 26.2	me 39) Max. 0.95 6.2 21 41.6 42.9	Ra (n = 0.14 3.9 8 34.6 31.5	Max. 0.28 4.4 16 39.5 40.0	Fir hor (n = <u>Min.</u> 0.70 4.1 17 20.9 14.8	neydew 132) Max. 1.33 5.4 46 39.4 31.5	Met hone (n = Min. 1.48 4.6 21 26.8 20.3	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0	Max.           1.07           5.1           42           41.0           31.5           0.6	Lin (n = 0.38 4.1 4 32.9 26.2 0.0	ne 39) <u>Max.</u> 0.95 6.2 21 41.6 42.9 4.5	Ra (n = 0.14 3.9 8 34.6 31.5 0.0	Max.           0.28           4.4           16           39.5           40.0           2.0	Fir hor (n = Min. 0.70 4.1 17 20.9 14.8 0.0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g	Hea (n = 0.65 3.9 14 34.9 26.2 0.0 0.0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0	Max.       0.28       4.4       16       39.5       40.0       2.0       2.2	Fir hor (n = 0.70 4.1 17 20.9 14.8 0.0 0.0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3	Lin (n = Min. 0.38 4.1 4 32.9 26.2 0.0 0.0 0.1	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0	Max.       0.28       4.4       16       39.5       40.0       2.0       2.2       1.5	Fir hor (n = 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0	meydew           132)           Max.           1.33           5.4           46           39.4           31.5           2.7           4.9           3.4	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0 0.1 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4	Fir hor (n = 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0	meydew           132)           Max.           1.33           5.4           46           39.4           31.5           2.7           4.9           3.4           4.5	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1	calfa ydew 14) 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0 0.1 0.0 0.0 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.4	Fir hor (n = Min. 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0	meydew           132)           Max.           1.33           5.4           46           39.4           31.5           2.7           4.9           3.4           4.5           11.7	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0	calfa ydew 14) 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.4           1.1	Fir hol (n = 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	meydew           132)           Max.           1.33           5.4           46           39.4           31.5           2.7           4.9           3.4           4.5           11.7           2.8	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose Raffinose	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.4           1.1           0.2	Fir hor (n = 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	meydew           132)           Max.           1.33           5.4           46           39.4           31.5           2.7           4.9           3.4           4.5           11.7           2.8	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 0.0	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Melezitose Maltotriose Raffinose Fructose/Glucose ratio	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0           1.57	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.         0.28         4.4         16         39.5         40.0         2.0         2.2         1.5         1.4         0.4         1.1         0.2         1.24	Fir hol (n = 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 0.0 1.10	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose Raffinose Fructose/Glucose ratio <i>Robinia</i> pollen	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0           1.57           0.0	Lin (n = 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.07 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41 0.9	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.4           1.1           0.2           1.24           0.0	Fir hol (n = Min. 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53 0.0	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 1.10	calfa ydew 14) Max. 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose Raffinose Fructose/Glucose ratio <i>Robinia</i> pollen <i>Rhododenron</i> pollen	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0           1.57           0.0           0.0	Lin (n = Min. 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.07 0.0 0.0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41 0.9 19.0	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.2           1.24           0.0	Fir hol (n = Min. 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53 0.0 5.1	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 1.10	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose Raffinose Fructose/Glucose ratio <i>Robinia</i> pollen <i>Rhododenron</i> pollen <i>Calluna</i> pollen	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g g/100 g	Hea (n = 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0           1.57           0.0           81.0	Lin (n = Min. 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41 0.9 19.0 0.0	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.2           1.24           0.0           0.0	Fir hol (n = Min. 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53 0.0 5.1 0.0	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 1.10	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Melezitose Maltotriose Raffinose Fructose/Glucose ratio <i>Robinia</i> pollen <i>Rhododenron</i> pollen <i>Calluna</i> pollen	mScm <sup>-1</sup> meq/kg g/100 g g/100 g	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0           1.57           0.0           81.0           0.0	Lin (n = Min. 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41 0.9 19.0 0.0 93.2	Ra (n = 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.2           1.5           1.4           0.0           0.0           0.0           0.0           5.2	Fir hore (n = 0.70 (n = 0.	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53 0.0 5.1 0.0 84.0	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 1.10	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose Raffinose Fructose/Glucose ratio <i>Robinia</i> pollen <i>Rhododenron</i> pollen <i>Calluna</i> pollen <i>Castanea</i> pollen <i>Tilia</i> pollen	mScm <sup>-1</sup> meq/kg g/100 g g/100	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           1.07           5.1           42           41.0           31.5           0.6           1.9           1.3           0.2           1.4           0.0           1.57           0.0           81.0           0.0           0.0	Lin (n = Min. 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41 0.9 19.0 0.0 93.2 80.0	Ra (n = Min. 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.4           1.1           0.2           1.24           0.0           0.0           5.2           0.0	Fir hore (n = 100 (n = 10) (n = 100 (n = 100 (n = 10) (n = 100 (n = 100 (n = 10) (n	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53 0.0 5.1 0.0 84.0 11.5	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 0.0 1.10	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45
Electrical conductivity pH-Value Free acidity Fructose Glucose Sucrose Maltose Isomaltose Erlose Melezitose Maltotriose Raffinose Fructose/Glucose ratio <i>Robinia</i> pollen <i>Rhododenron</i> pollen <i>Castanea</i> pollen <i>Tilia</i> pollen <i>Taraxacum</i> pollen	mScm <sup>-1</sup> meq/kg g/100 g g/100 g g/0	Hea (n = <u>Min.</u> 0.65 3.9 14 34.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	ther = 22) Max. 1.07 5.1 42 41.0 31.5 0.6 1.9 1.3 0.2 1.4 0.0 0.0 1.57 0.0 0.0 81.0 0.0 0.0 2.7	Lin (n = Min. 0.38 4.1 4 32.9 26.2 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	ne 39) Max. 0.95 6.2 21 41.6 42.9 4.5 5.7 2.2 0.9 1.1 1.0 0.3 1.41 0.9 19.0 0.0 93.2 80.0 1.7	Ra (n = Min. 0.14 3.9 8 34.6 31.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	Max.           0.28           4.4           16           39.5           40.0           2.0           2.2           1.5           1.4           0.4           1.1           0.2           1.24           0.0           0.0           5.2           0.0           2.0           2.0	Fir hor (n = Min. 0.70 4.1 17 20.9 14.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	neydew 132) Max. 1.33 5.4 46 39.4 31.5 2.7 4.9 3.4 4.5 11.7 2.8 2.8 1.53 0.0 5.1 0.0 84.0 11.5 11.2	Met hone (n = Min. 1.48 4.6 21 26.8 20.3 0.0 4.7 0.9 0.1 0.0 0.0 0.0 0.0 1.10	calfa ydew 14) <u>Max.</u> 2.57 5.8 41 33.1 26.8 0.1 7.7 4.4 1.2 0.7 1.5 0.4 1.45

Table I. Data ranges of different unifloral honeys used in the profiles I and II.

Λ	Λ	2
+	+	э

		Code	Standardisation function
Free acidity (meq/kg)		А	$A_s = (A - 18.68)/8.849$
Electrical conductivity (mScm <sup>-1</sup> )		С	$C_s = (C - 0.6911)/0.391$
Erlose (g/100 g)		Е	$E_s = (E-0.640)/0.848$
Fructose (g/100 g)		F	$F_s = (F-37.23)/3.458$
Fructose / Glucose-Ratio	F	G	$FG_s = (FGs - 1.268)/0.184$
Glucose (g/100 g)		G	$G_s = (G-29.78)/3.884$
Glucose/Water-Ratio		GW	GW <sub>s</sub> = (GW–1.873)/0.277
Isomaltose (g/100 g)		Ι	$I_s = (I - 0.831)/0.680$
Maltose (g/100 g)		MA	$MA_s = (MA - 1.76)/1.29$
Melezitose (g/100 g)		ME	$ME_s = (ME-0.932)/1.40$
Maltotriose (g/100 g)		MT	$MT_s = (MT - 0.0798)/0.286$
pH-Value		Р	$P_s = (P-4.48)/0.472$
Raffinose (g/100 g)		R	$R_s = (R-0.234)/0.455$
Sucrose (g/100 g)		S	$S_s = (S - 0.373)/0.592$
Trehalose (g/100 g)		Т	$T_s = (T-0.850)/0.909$
Water (g/100 g)		W	$W_s = (W-16.05)/1.242$

Table II. Functions for standardisation of the measurands.

measurand were standardised (by subtracting the mean and subsequent division by the standard deviation). The equations for the standardisation of the variables are given in Table II. This information is important for using the classification functions. The variables designated with a subscript uppercase "S" indicate standardised variables.

To select the most important variables for the classification of the unifloral honeys, linear discriminant analysis (LDA) was applied. Backward elimination on the 17 initial variables was based on the partial F-values in the discriminant models. Forward selection on the same variables was used to confirm the results. The models were then optimised for maximum correct classification in jack-knife classification. The validation was carried out with about one third of the samples, selected randomly, and not present in the group of samples used to build the model (SYSTAT<sup>®</sup> Version 11, Systat Software Inc., Richmond, USA).

#### 3. RESULTS

#### 3.1. Classification by profile

In the profile considering only physical and chemical measurands it is obvious that most of unifloral honey samples are correctly assigned since almost the whole range of the values found was used (Tab. I: Tab. III. Profile I). Interestingly misclassifications between different unifloral honeys rarely occurred, indicating that the physical and chemical properties of the unifloral honeys are distinctly different. Since nearly the whole data range found was considered, in principle all unifloral honey samples should therefore be correctly classified. Nevertheless, some unifloral honeys were assigned to polyfloral honeys due to reasons arising from truncation in the ranges used (limits set at 2.5% and 97.5% percentiles of the values observed). The correct classification rate for the polyfloral honeys was only 49%. This means that approximately half of the polyfloral honey samples were misclassified to various unifloral honey types. Samples were especially assigned to rhododendron, lime and fir honeydew honeys. These unifloral honey types do express highly variable chemical compositions, thus showed a relatively broad data range for all measurands considered and therefore allowed many samples to meet the requirements of the profile.

	Classification rates (%)												
	Profile I P rofi									rofile II	rofile II Profile III		
	Acacia	Rhodo- dendron	Chestnut	Dandelion	Heather	Lime	Rape	Fir honeydew	Metcalfa honeydew	Polyfloral	Correct class.	Correct class.	Correct class.
Acacia (n = 36)	100	0	0	0	0	0	0	0	0	0	100	92	83
Rhododendron $(n = 29)$	0	93	0	0	0	0	0	0	0	7	93	79	48
Chestnut $(n = 60)$	0	0	98	0	0	0	0	2	0	0	98	95	67
Dandelion $(n = 31)$	0	0	0	97	0	0	0	0	0	3	97	87	61
Heather $(n = 22)$	0	0	5	0	91	0	0	0	0	5	91	95	0
Lime (n = 39)	0	0	0	0	0	90	0	3	0	8	90	90	74
Rape (n = 36)	0	3	0	0	0	0	92	0	0	6	92	89	50
Fir honeydew (n = $132$ )	0	0	0	0	0	0	0	99	0	1	99	95	69
Metcalfa honeydew ( $n = 14$ )	0	0	0	0	0	0	0	0	93	7	93	93	64
Polyfloral ( $n = 294$ )	1	15	7	1	0	16	1	11	0	49	49	70	86

 Table III. Classification rates of the different profiles studied.

Because of the high rate of misclassification of the polyfloral honey samples the profile using only physical and chemical measurands is inadequate for a reliable determination of the botanical origin of honey.

In Profile II, that was based on the relative frequencies of the specific pollen and a reduced number of physical and chemical measurands, high rates of correct classification were found again for the unifloral honeys (Tab. III, Profile II). The classification rate of the polyfloral honeys was improved significantly up to 70%, showing that pollen analysis plays a key role in the discrimination between unifloral and polyfloral honeys. Therefore pollen analytical, physical and chemical measurands should be included in the same profile used for the determination of the botanical origin.

The profile established with data ranges recently published (Persano Oddo and Piro, 2004) showed notably lower classification rates for the unifloral honey types studied than obtained with the profiles I and II (Tab. III, Profile III). For example none of the heather honey samples were considered to be unifloral. Interestingly the highest classification rate was found for the polyfloral honeys.

### 3.2. Chemometric evaluation

Multivariate explorative data analysis revealed that electrical conductivity, fructose, raffinose and glucose concentration, together with free acidity, contributed most to the classification of the different unifloral honeys using a single linear discriminant model. Total monosaccharide content was found to be redundant for classification when the individual glucose and fructose concentrations were considered. Most of the unifloral honeys revealed rates of correct classification of higher than 80%, by using the above-mentioned variables. The rates were similar in jackknife classification and validation thus demonstrating that the models used were robust (Tab. IV). Heather honey samples were partly classified as chestnut or polyfloral honeys and exhibited the second lowest classification rate (80%). Fir honeydew honeys were mostly assigned to the correct group except a few samples that were

misclassified as heather honeys. Among the unifloral honeys, lime honeys showed the lowest jackknifed classification rate (71%). Eighteen percent of the lime honey samples were classified as polyfloral and 11% as dandelion honeys. Jackknife classification and validation revealed that polyfloral honeys were very often classified into the groups of the unifloral honeys, while the latter were rarely misclassified into the polyfloral honeys (Tab. IV).

The high rate of misclassified polyfloral honeys made it impossible to use a single discriminant model for the authentication of the botanical origin of honey and led to the idea to develop a two-step procedure. In the first step the sample was attributed to one of the ten honey types considered, using the classification functions of the overall discriminant model with as many groups as honey varieties. The sample was assigned to the honey type showing the highest value in the classification functions taken into account. In the second step this classification was verified by using one or several two-group models consisting of a group formed by samples of a given unifloral honey and a group called "non-unifloral" consisting of all the other samples. Each twogroup model was separately built using LDA backward elimination and forward selection. They were optimised for maximum correct classification rate together with a minimum number of necessary variables. For the verification of the classification by the first model at least the two-group model of the corresponding honey type was used. In addition one to four two-group models (indicated by boldface numbers in Tab. IV) were used when a misclassification rate of higher than 3% was calculated in jackknifed classification or validation tables of the overall model. The probabilities for misclassification were calculated by applying Bayes' theorem on the conditional probabilities of disjoint events. The error probabilities cannot be directly taken from Table IV; they only quantify the conditional probabilities of correct classification given the corresponding honey type. By Bayes' theorem the poste*rior* probabilities of finding the correct honey type given a distinct classification by the discriminant model was calculated, and the error rate being the complement to 1.

					Jackk	nife classi	fication (%	)			
	Acacia	Rhodo- dendron	Chestnut	Dandelion	Heather	Lime	Rape	Fir honeydew	Metcalfa honeydew	Polyfloral	Total
Acacia (n = 28)	100	0	0	0	0	0	0	0	0	0	100
Rhododendron $(n = 29)$	0	93	0	0	0	0	3	0	0	3	93
Chestnut $(n = 56)$	2	0	91	0	0	5	0	0	0	2	91
Dandelion $(n = 31)$	0	0	0	84	0	10	6	0	0	0	84
Heather $(n = 15)$	0	0	7	0	80	0	0	0	0	13	80
Lime $(n = 28)$	0	0	0	11	0	71	0	0	0	18	71
Rape $(n = 36)$	0	6	0	0	0	0	94	0	0	0	94
Fir honeydew ( $n = 126$ )	0	0	0	0	14	1	0	85	0	0	85
Metcalfa honeydew $(n = 13)$	0	0	0	0	0	0	0	0	100	0	100
Polyfloral ( $n = 284$ )	2	8	5	8	19	10	11	3	0	34	34
	Classification rate in validation (%)										
	Acacia	Rhodo- dendron	Chestnut	Dandelion	Heather	Lime	Rape	Fir honeydew	Metcalfa honeydew	Polyfloral	Total
Acacia (n = 9)	100	0	0	0	0	0	0	0	0	0	100
Rhododendron $(n = 10)$	0	90	0	0	0	0	10	0	0	0	90
Chestnut $(n = 18)$	0	0	94	0	0	6	0	0	0	0	94
Dandelion $(n = 11)$	0	0	0	91	0	9	0	0	0	0	91
Heather $(n = 4)$	0	0	0	0	75	0	0	0	0	25	75
Lime $(n = 9)$	0	0	0	0	0	78	0	0	0	22	78
Rape (n = 13)	0	0	0	8	0	0	92	0	0	0	92
Fir honeydew $(n = 42)$	0	0	0	0	14	0	0	83	0	2	83
Metcalfa honeydew $(n = 4)$	0	0	0	0	0	0	0	0	100	0	100
Polyfloral ( $n = 96$ )	2	17	1	1	19	9	10	4	0	36	36

**Table IV.** Jackknife classification and validation tables of the honey samples classified by the overall discriminant model. Boldface numbers indicate the twogroup models to be used for the verification of the classification by the overall discriminant model.

		Jackknife o	V	alidation			
		Unifloral	No	on-Unifloral	Unifloral		
	n	Correct (%)	n	Correct (%)	n	Correct (%)	
Acacia	28	100	618	98	9	100	
Rhododendron	29	90	616	92	10	90	
Chestnut	56	95	590	97	18	100	
Dandelion	31	90	615	85	11	100	
Heather	15	93	631	94	4	88	
Lime	28	79	582	84	9	56	
Rape	36	92	610	85	13	100	
Fir honeydew	126	92	517	97	42	88	
Metcalfa honeydew	13	92	630	98	4	100	
Polyfloral	284	79	329	65	96	82	

**Table V.** Jackknife classification and validation table of the honey samples classified by the two-group discriminant models.

The classification rates for the unifloral honeys in the two-group models were generally >90%, except for lime honeys (Tab. V). They showed with 79% in jackknife classification respectively, 56% in validation, the lowest rates. In general the high rates of correct classification for both the unifloral and nonunifloral groups considered by the two-group models indicate that the botanical origin can be reliably determined by this procedure. Some overlapping is to be expected regarding dandelion, rape and lime honey's as about 15% of the samples not belonging to these honey types are erroneously classified to these groups.

If a sample is assigned to the same honey type by the overall- and by the two-group model it is very likely that it belongs to this type of honey. If the classifications of the two models do not agree the sample has to be considered to be of polyfloral origin. When the sample is assigned to the same honey type by both, the overall model and the corresponding two-group model and is moreover considered to belong to the non-unifloral groups in all the other two-group models tested, the honey sample belongs almost certainly to the honey type indicated by the overall model. The respective error rates of this two-step procedure (for misclassification of a sample of unknown botanical origin), were found to be  $\leq 5\%$  for the ten

**Table VI.** Error probabilities for the classification of unifloral and polyfloral honeys calculated by Bayes' theorem (two-step approach).

Error probability					
Jackknife	Validation				
0.099	0.060				
0.038	0.047				
0.031	0.013				
0.023	0.017				
0.015	0.019				
0.011	0.001				
0.012	0.011				
0.044	0.055				
0.017	0.017				
0.017	0.020				
	Error pro Jackknife 0.099 0.038 0.031 0.023 0.015 0.011 0.012 0.044 0.017 0.017				

honey types studied, except for acacia and fir honeydew honeys (Tab. VI).

#### 4. DISCUSSION

# 4.1. Classification using measurand profiles

Profiles based on only physical and chemical measurands were shown to be inadequate for a reliable classification of the botanical origin of honey because of the high rate of misclassification of polyfloral honeys (Tab. III, Profile I). However in combination with pollen analysis the number of physical and chemical measurands can be considerably reduced as the results using profile II showed (Tab. III, Profile II). Pollen analytical data can be included in profiles by just defining a range for the relative frequency of the specific pollen of a given uniforal honey type (Persano Oddo and Piro, 2004). However a more reliable profile would probably consider ranges for all the specific pollen of the uniforal honey types. Such a procedure would considerably simplify pollen analysis, since only the relative frequencies of the characteristic pollen forms of the uniforal honey types would have to be considered. For a classification of the most important honey types in Europe it would be sufficient to identify and calculate the total number of pollen, the sum of the nectarless species and about 15 pollen forms characteristic for the honey types considered. By the use of a profile that includes physical, chemical and pollen analytical measurands with welldefined ranges, the ambiguity resulting from the correction of over- and underrepresented pollen could be avoided and fully comprehensible classifications could be obtained. For the correct classification of most honeydew honeys the physical and chemical measurands are generally sufficient. Although honeydew honeys do not contain specific pollen, the relative frequencies of the specific pollen of the floral honeys should be considered for a reproducible procedure.

The variability in the relative frequency of the pollen forms found in this study is considerable and may have to be adjusted when more samples of unifloral honeys have been studied. Among the samples considered in the present study some pollen forms were not detected at all in some unifloral honey types. Therefore the maximum percentage is for some pollen types equal to zero. In these cases it can supposedly be raised to the minimum value of the specific pollen of the corresponding unifloral honey type.

The high misclassification rates observed using profile III may be explained by an

inadequate definition of the range (Persano Oddo and Piro, 2004). The ranges presented were calculated using the standard deviation. This procedure implies a normal distribution of the data in order to make sense. However the values of several measurands show a highly asymmetric distribution. The authors must have also been aware of this problem, since minimum or maximum values were presented if the 95% confidence interval exceeded the former. If the range used in profiles is calculated from the mean value using the standard deviation for asymmetrically distributed data, the range may be delicately clipped on one end of the distribution. The ranges published are based on a huge number of samples certainly having a considerable variability. Therefore the ranges of the individual measurands seem at first sight to be very liberal. But when the ranges are used in a profile considering as many as 9 different measurands it is very likely that a value of a sample lies outside the 95% confidence interval. This is especially true in the case of asymmetrically distributed data. When the number of measurands included in the profile were reduced to 5 (i.e. electrical conductivity, fructose and glucose content, fructose/glucose ratio and specific pollen) the rate of correct classification rose considerably for most honey types except for lime and polyfloral honeys (data not shown). The total monosaccharide content, glucose/water ratio and diastase activity are probably not very useful to determine the botanical origin of honey. It is clear that a data range used for classification should not include extreme values such as outliers. In an asymmetrically distributed dataset it would be better to define the range for example by the 2.5 and 97.5 percentiles. To classify honey samples according to their botanical origin using a profile, it is not necessary to standardise the values as proposed by Persano Oddo and Piro (2004).

# **4.2.** Classification using discriminant functions

Our results indicating that the most important measurands for a classification of unifloral and polyfloral honeys are electrical conductivity, fructose, raffinose and glucose concentration, together with free acidity are in agreement with those found in the literature (Mateo and Bosch-Reig, 1997; Devillers et al., 2004).

The classification functions of the overall and two-group classification models are given in Table VII. The abbreviation "DG" designates the classification function values of the classification functions belonging to the general model. The honey samples were classified to the honey type whose corresponding classification function gave the highest classification function value. The quantity of the absolute values of classification function coefficients indicates which variables are particularly important for the discrimination between the honey types. Thus high fructose content, low electrical conductivity and glucose content are characteristic for acacia honeys and therefore the most important variables for the discrimination of acacia honeys, as shown by Piro et al. (2002). Interestingly electrical conductivity seems to be an important measurand for classification of metcalfa honeydew and chestnut honey but is not very relevant for the characterisation of fir honeys, while high raffinose content and high free acidity were found to be very characteristic for the latter. High glucose content was found to be important for the classification of rape and dandelion honevs.

The classification functions of the twogroup models are identified by the abbreviation "DT" in the classification function value. The difficulties in discrimination of lime honeys were indicated by the fact that eight variables were necessary in the model and none of the absolute values was particularly high. Maltose, isomaltose and erlose were found to be the most relevant measurands. The high rate of misclassification of lime honey samples to polyfloral and dandelion honeys may be explained by the variable chemical composition of this honey type as it often contains different amounts of honeydew and thus exhibits variable physical and chemical characteristics (Tab. IV). This makes it similar to polyfloral honey that may contain proportions of nectar and honeydew. In the twogroup model, high glucose, low fructose concentration and a low fructose-glucose ratio were once again characteristic for rape honey. The most important variables for the classification of fir honeys were raffinose, melezitose and trehalose, which is in agreement with other studies (Mateo and Bosch-Reig, 1997; Devillers et al., 2004). For the discrimination between acacia honey and all the other honey types the fructose/glucose ratio was found to be the most relevant variable. Chestnut honey was characterised by a high fructose content, high electrical conductivity and pH-value. Glucose concentration was found to be the most important factor for classification between dandelion and other honey types. Metcalfa honeydew honey was characterised by high maltose and maltotriose contents and high electrical conductivity. The former findings confirm the results of previous studies (Piro et al., 2002). For heather honey the water content and free acidity were found to be the most discriminating variables. For identifying rhododendron honey pH-value, free acidity and erlose content were found to be the most important measurands. The classification of polyfloral and lime honeys needed a high number of measurands and none of them played a very decisive role. This is also reflected by the low classification rates. The sub-optimal classification of polyfloral honeys is of less importance, as we are interested in the authentication of unifloral honeys.

Data evaluation showed that electrical conductivity is not a very reliable criterion to discriminate between floral and honeydew honeys although this measurand is defined as important in the Codex Alimentarius Standard for Honey and the European Honey Directive. However, several exceptions are listed in the above-mentioned standards, thus indicating the limited value of this measurand for the discrimination of honey types. Thus multivariate data evaluation of traditional physical and chemical measurands may also be helpful to establish new criteria for a more reliable description of the honey types and for the determination of their botanical origin.

The chemometric analysis of physical and chemical data demonstrated that the botanical origin of honey can be determined without considering pollen analytical results.

Honey type	Classification function							
	$DG_{Acacia} = -15.80 - 6.553 C_{S} - 1.131 A_{S} + 6.279 F_{S} - 5.267 G_{S} - 0.707 R_{S}$							
Acacia	$DT_{Acacia} = -7.565 - 3.351 C_{S} + 4.337 FG_{S}$							
	$DT_{Non-Acacia} = -0.7060 + 0.1392 C_{S} - 0.1910 FG_{S}$							
	$DG_{Rhododendron} = -5.691 - 4.367 C_{S} - 1.524 A_{S} + 0.4233 F_{S} - 1.908 G_{S} - 1.04 R_{S}$							
Rhododendron	$DT_{Rhododenron} = -4.336 - 3.792 P_{S} - 3.612 A_{S} - 2.879 G_{S} + 1.99 E_{S} - 2.032 FG_{S} - 1.17 S_{S} + 1.898 C_{S}$							
	$DT_{Non-Rhododendron} = -0.7009 + 0.2182 P_{S} + 0.1911 A_{S} + 0.1065 G_{S} - 0.0885 E_{S} + 0.08556 FG_{S} + 0.0316 S_{S} - 0.1581 C_{S}$							
	$DG_{Chestnut} = -12.29 + 6.990 C_{S} - 3.461 A_{S} + 3.781 F_{S} - 1.803 G_{S} - 2.45 R_{S}$							
Chestnut	$DT_{Chestnut} = -7.521 + 2.260 C_{S} + 3.273 P_{S} + 3.999 F_{S}$							
	$DT_{Non-Chestnut} = -0.7617 - 0.2497 C_S - 0.3074 P_S - 0.4043 F_S$							
	$DG_{Dandelion} = -6.676 + 0.5799 C_{S} - 1.709 A_{S} - 1.607 F_{S} + 3.984 G_{S} - 0.854 R_{S}$							
Dandelion	$DT_{Dandelion} = -2.912 - 1.20 P_{S} + 2.587 G_{S}$							
	$DT_{Non-Dandelion} = -0.6987 - 0.0675 P_{S} - 0.1292 G_{S}$							
	$DG_{Heather} = -4.095 + 0.6708 C_{S} + 2.243 A_{S} + 0.7035 F_{S} - 0.2699 G_{S} - 1.19 R_{S}$							
Heather	$DT_{Heather} = -5.837 + 3.091 W_{S} + 2.694 A_{S} - 1.40 ME_{S}$							
	$DT_{Non-Heather} = -0.7028 - 0.1547 W_{S} - 0.07763 A_{S} + 0.0266 ME_{S}$							
	$DG_{Lime} = -3.140 + 0.2620 C_{S} - 1.602 A_{S} - 0.2838 F_{S} - 0.2120 G_{S} - 1.57 R_{S}$							
Lime	$DT_{Lime} = -2.074 - 0.6357 A_{S} + 0.766 S_{S} + 0.989 MA_{S} + 0.964 I_{S} - 1.35 E_{S} - 0.931 R_{S} - 0.4547 C_{S} - 0.2105 FG_{S}$							
	$DT_{Non-Lime} = -0.7095 + 0.09442 \text{ A}_{S} - 0.0134 \text{ S}_{S} - 0.0105 \text{ MA}_{S} + 0.0443 \text{ I}_{S} - 0.0949 \text{ E}_{S} - 0.196 \text{ R}_{S} - 0.06527 \text{ C}_{S} + 0.04987 \text{ FG}_{S}$							
	$DG_{Rape} = -6.758 - 3.399 C_{S} - 0.7763 A_{S} - 0.8761 F_{S} + 2.513 G_{S} - 0.465 R_{S}$							
Rape	$DT_{Rape} = -2.862 - 1.280 C_{S} - 5.501 F_{S} + 7.363 G_{S} - 0.515 E_{S} + 7.2005 FG_{S}$							
	$DT_{Non-Rape} = -0.7005 + 0.04757 C_{S} + 0.3211 F_{S} - 0.4674 G_{S} + 0.0211 E_{S} - 0.4397 FG_{S}$							
	$DG_{Fir} = -8.960 + 1.191 C_{S} + 1.929 A_{S} - 3.053 F_{S} + 0.02895 G_{S} + 4.02 R_{S}$							
Fir	$DT_{Fir} = -6.811 + 0.8622 A_{S} - 1.286 F_{S} + 1.17 T_{S} + 1.75 ME_{S} - 0.595 MT_{S} + 3.63 R_{S}$							
	$DT_{Non-Fir} = -1.052 - 0.1992 A_{S} + 0.3252 F_{S} - 0.296 T_{S} - 0.415 ME_{S} + 0.150 MT_{S} - 0.872 R_{S}$							
	$DG_{Metcalfa} = -24.65 + 10.97 C_{S} - 0.3305 A_{S} - 6.366 F_{S} + 0.1213 G_{S} - 2.86 R_{S}$							
Metcalfa	$DT_{Metcalfa} = -16.17 + 2.611 C_{S} + 4.14 MA_{S} + 3.38 MT_{S}$							
	$DT_{Non-Metcalfa} = -0.7000 - 0.05311 C_{S} - 0.0916 MA_{S} - 0.0678 MT_{S}$							
	$DG_{Polyfloral} = -2.724 - 1.169 C_{S} + 0.4742 A_{S} + 0.4872 F_{S} + 0.2819 G_{S} - 0.612 R_{S}$							
Polyfloral	$\begin{split} DT_{Polyfloral} = -0.9999 - 0.2374 \ C_S + 0.5129 \ A_S + 1.220 \ F_S - 1.647 \ G_S - 0.332 \ MA_S - 0.276 \ T_S \\ + 0.222 \ I_S - 0.514 \ R_S - 1.527 \ FG_S + 0.5209 \ GW_S \end{split}$							
	$\begin{split} DT_{Non-Polyfloral} = -0.8230 + 0.08931 \ C_S - 0.2962 \ A_S - 1.310 \ F_S + 1.549 \ G_S + 0.271 \ MA_S + 0.243 \ T_S - 0.0994 \ I_S - 0.0681 \ R_S + 1.626 \ FG_S - 0.3674 \ GW_S \end{split}$							

**Table VII.** Classification functions of the general  $(DG_x)$  and two-group  $(DT_x)$  models.

Unfortunately this approach does not save very much time and costs as only pollen analysis can be abandoned. Indeed 14 physical and chemical measurands still have to be determined. Nevertheless, pollen analysis is the technique that requires the most professional expertise and skill, the most time and cannot be automated. In case of doubt the traditional approach using physical, chemical and pollen analytical results and the expertise required for their interpretation will so far remain the refer-

### 5. CONCLUSIONS

ence method

The classical approach using a defined profile would allow a reliable and reproducible determination of the botanical origin provided that an international agreement can be made on the measurands and the corresponding data ranges to be taken into account. Using such a procedure, pollen analysis cannot be discarded and will in principle express the same inconsistencies. However, the difficulties in the interpretation of pollen analytical results may be overcome by including pollen analytical characteristics together with physical and chemical measurands into a distinct profile and appropriate definition of the data ranges. For straightforward classification the profiles can be programmed in a spreadsheet software. However the ranges presented in this study should be reconsidered by an even larger set of uniforal honeys as especially the pollen ranges may need to be adjusted.

Chemometric evaluation of the physical and chemical measurands revealed that a determination of the botanical origin of honey can be achieved with a mathematical procedure without considering pollen analytical results. The classification functions published in Table VII can be used for this purpose without special expertise and statistical software.

### ACKNOWLEDGEMENTS

The financial support of the Swiss Federal Office of Public Health, Narimpex AG and the Swiss Beekeepers' Association is gratefully acknowledged. The Istituto Nazionale di Apicoltura, Bologna and Mrs Lichtenberg-Kraag are acknowledged for supplying honey samples from Italy and Germany, respectively.

Authentification de l'origine botanique du miel à l'aide des paramètres physiques et chimiques classiques et de l'analyse discriminante.

miel unifloral / miel multifloral / origine botanique / chimiométrie / analyse pollinique

Zusammenfassung - Botanische Herkunftsbestimmung des Honigs mittels klassischer Merkmalsprofile und Diskriminanzanalyse. Gegenwärtig wird die Bestimmung der botanischen Herkunft des Honigs unter Berücksichtigung von verschiedenen physikalischen, chemischen, pollenanalytischen und sensorischen Merkmalen von Experten durchgeführt. Die Sortenhonige weisen sehr unterschiedliche physikalische und chemische Eigenschaften auf und lassen sich somit leicht voneinander unterscheiden. Die eigentliche Herausforderung bei der Bestimmung der botanischen Herkunft besteht in der Unterscheidung der Sortenhonige von der zahlenmässig stark überwiegenden Gruppe der Mischblütenhonige. Das Ziel der vorliegenden Arbeit war die Beurteilung von verschiedenen Merkmalsprofilen zur nachvollziehbaren Bestimmung der botanischen Herkunft des Honigs und die Entwicklung eines chemometrischen Verfahrens zu diesem Zweck. Traditionellerweise wird die botanische Herkunft durch Vergleiche von physikalischen, chemischen und pollenanalytischen Messwerten einer Honigprobe mit Merkmalsprofilen von Sortenhonigen, die aus definierten Wertebereichen bestehen, bestimmt (Ausschlussverfahren). Mit Hilfe eines Profils, in dem 13 verschiedene Merkmale berücksichtigt wurden, konnten die Sortenhonige weitgehend korrekt zugeordnet werden. Hingegen wurde die Hälfte der Mischblütenhonige fälschlicherweise als Sortenhonige klassiert (Tab. III, Profil I). Dies zeigt, dass Profile, die nur physikalische und chemische Merkmale beinhalten, keine zuverlässige Sortenbestimmung erlauben. Mit einem Profil, das nur vier physikalische und chemische Merkmale berücksichtigte, daneben aber die Anteile der sortenspezifischen Pollen mit einbezog, konnte die Zuordnungsrate der Mischblütenhonige deutlich erhöht werden (Tab. III, Profil II). Dies zeigt, dass die Pollenanalyse für die Unterscheidung von Sorten- und Mischblütenhonigen entscheidend ist. Im Rahmen der multivariaten, explorativen Datenauswertung zeigte sich, dass die elektrische Leitfähigkeit und der Fructose-, Raffinose- und Glukosegehalt zusammen mit der freien Säure am meisten zur Unterscheidung der verschiedenen beitragen. Mit Klassifizierungs-Honigtypen funktionen die die oben genannten Merkmale

berücksichtigten, konnten bei den Sortenhonigen 80 % der Proben korrekt zugeordnet werden. Leider wurden auch in diesem Fall zahlreiche Mischblütenhonige fälschlicherweise verschiedenen Sortenhonigen zugeordnet, was die praktische Anwendung einer einzelnen Diskriminanzfunktion verunmöglichte (Tab. IV). Dieses Problem konnte über ein zweistufiges Vorgehen gelöst werden. Zuerst wird die Honigprobe durch ein allgemeines Modell, das alle zu berücksichtigenden Honigtypen abdeckt, zugeordnet. Danach wird diese Zuordnung durch mindestens ein Zweigruppenmodell, das nur zwischen einem bestimmten Honigtyp und allen anderen Honigtypen unterscheidet, geprüft (Tab. V). Wenn eine Honigprobe vom allgemeinen Modell und vom Zweigruppenmodell dem selben Honigtyp zugeordnet wird, gehört sie mit sehr hoher Wahrscheinlichkeit zu diesem Honigtyp. Diese Untersuchung zeigt, dass eine zuverlässige Bestimmung der botanischen Herkunft bei Anwendung von Standardisierungs- und Klassifizierungsfunktionen, wie sie in den Tabellen II und VII präsentiert werden, ohne Berücksichtigung von pollenanalytischen Daten möglich ist.

#### Sortenhonig / Mischblütenhonig / botanische Herkunft / Pollenanalyse / chemometrische Verfahren

### REFERENCES

- Bogdanov S., Martin P. (2002) Honey authenticity, Mitt. Lebensm. Hyg. 93, 232–254.
- Bogdanov S., Martin P., Lüllmann C. (1997) Harmonised methods of the European honey commission, Apidologie Suppl., 1–59.
- Bogdanov S., Ruoff K., Persano Oddo L. (2004) Physico-chemical methods for the characterisation of unifloral honeys: a review, Apidologie, special issue, 35, S4–S17.
- Codex Committee on Sugars (2001) Codex standard 12, Revised Codex Standard for Honey, Standards and Standard Methods 11, 1–7.
- Crane E., Walker P., Day R. (1984) Directory of important world honey sources. Nectar plants, International Bee Research Association, London.
- Devillers J., Morlot M., Pham-Delègue M.H., Dore J.C. (2004) Classification of monofloral honeys based on their quality control data, Food Chem. 86, 305–312.
- EU Council (2002)Council Directive 2001/110/EC of 20 December 2001 relating to honey, Official Journal of the Communities L10, pp. 47-52, European [online] http://eur-lex.europa.eu/LexUriServ/site/ en/oj/2002/l\_010/l\_01020020112en00470052.pdf (accessed on 23 march 2007).

- German Institute for Standardisation (2002) Analysis of Honey – Determination of the relative frequency of pollen, DIN 10760.
- Iglesias M.T., de Lorenzo C., Polo M.D., Martin-Alverez P.J., Pueyo E. (2004) Usefulness of amino acid composition to discriminate between honeydew and floral honeys. Application to honeys from a small geographic area, J. Agric. Food Chem. 52, 84–89.
- Kirkwood K.C., Mitchell T.J., Smith D. (1960) An examination of the occurrence of honeydew in honey, Analyst 85, 412–416.
- Krauze A., Zalewski R.I. (1991) Classification of honeys by principal component analysis on the basis of chemical and physical parameters. Klassifizierung von Honigen durch chemische und physikalische Parameter mit Hilfe der Hauptkomponentenanalyse, Z. Lebensm. Unters. Forsch. 192, 19–23.
- Mateo R., Bosch-Reig F. (1997) Sugar profiles of Spanish unifloral honeys, Food Chem. 60, 33–41.
- Mateo R., Bosch-Reig F. (1998) Classification of Spanish unifloral honeys by discriminant analysis of electrical conductivity, color, water content, sugars, and pH, J. Agric. Food Chem. 46, 393– 400.
- Moar N.T. (1985) Pollen analysis of New Zealand honey, N.Z. J. Agric. Res. 28, 39–70.
- Persano Oddo L., Bogdanov S. (2004) Determination of Honey Botanical Origin: Problems and Issues, Apidologie 35, special issue, S2–S3.
- Persano Oddo L., Piro R. (2004) Main European unifloral honeys: descriptive sheets, Apidologie 35, special issue, S38–S81.
- Persano Oddo L., Piazza M.G., Sabatini A.G., Accorti M. (1995) Characterization of unifloral honeys, Apidologie 26, 453–465.
- Piazza M.G., Persano Oddo L. (2004) Bibliographical review of the main European unifloral honeys, Apidologie 35, special issue, S94–S111.
- Piro R., Guidetti G., Persano Oddo L., Piazza M.G. (2002) Mathematical diagnosis of unifloral honeys, in: Sabatini A.G., Bolchi Serrini G., Frilli R., Porrini C. (Eds.), Il ruolo della ricerca in apicoltura, Litosei, Bologna, pp. 235–239.
- Sanz M.L., Gonzalez M., de Lorenzo C., Sanz J., Martinez-Castro I. (2005) A contribution to the differentiation between nectar honey and honeydew honey, Food Chem. 91, 313–317.
- Soria A.C., Gonzalez M., Lorenzo C., Martinez-Castro I., Sanz J. (2005) Estimation of the honeydew ratio in honey samples from their physicochemical data and from their volatile composition obtained by SPME and GC-MS, J. Sci. Food Agric. 85, 817– 824.
- von der Ohe W., Persano Oddo L., Piana L., Morlot M., Martin P. (2004) Harmonised methods of melissopalynological analysis, Apidologie 35, special issue, S18–S25.