

Development of a TG-FTIR system for investigations with condensable and corrosive gases

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Abstract A thermogravimetric analyzer and a Fourier-transform infrared (FTIR) spectrometer were combined and redesigned for investigations with corrosive and condensable reactive gases. The standard gas inlet and outlet of the thermogravimetric analyzer were changed in order to heat the gas tubes, which are lead through the flanges, and avoid condensation in these parts of the system. Furthermore, all tubes upstream and downstream of the thermogravimetric analyzer were trace heated up to 180 °C. The gas measuring cell of the FTIR spectrometer was designed such that an optimum compromise between the small flow rates through the thermogravimetric analyzer and a short residence time of the gases in the gas measuring cell could be achieved. The gas supply allows the dosage of different gas compositions containing nitrogen, oxygen, water, NH₃, and NO₂, for example. The system was validated by analyzing the composition of a diesel particulate matter (PM) sample with a temperature-programmed desorption followed by oxidation (TPD/O) experiment, which showed good agreement with the established analysis methods. The reactivity of the PM sample was investigated by temperature-programmed oxidation (TPO) experiments with different reactive gas mixtures of oxygen, water, and NO₂ in nitrogen. By adding NO₂, the soot oxidation started at lower temperatures and the addition of water lead to a shift of the maxima of the carbon oxidation rates to lower temperatures. The ratio of formed CO₂ and CO was shifted

to higher values by the addition of NO₂ and water whereby the influence of water was much more pronounced.

Keywords TG-FTIR · Corrosive gases · Condensable gases · Soot oxidation · Catalyst investigations · Multi-component gas analysis

Introduction

Thermogravimetry (TG) is an established technique for the characterization of materials and substances by monitoring the mass change of samples due to desorption in a flow of inert gas or due to adsorption, desorption, and reaction in reactive gases. In standard TG systems, however, the choice of the reactive gas is restricted because balance and furnace housing are temperature controlled to 22–25 °C to keep the precision and stability of the mass signal. Gas mixtures or components with dew points around RT cannot be used since they may condensate on the walls of the system and cause corrosion.

The full potential of TG with reactive gases can only be tapped, when the evolved gases are analyzed besides the monitoring of the mass change due to adsorption, desorption, and reaction. For the gas analysis, mass spectrometry (MS) [1–4] and Fourier-transform infrared (FTIR) spectroscopy [4–10] are established techniques. The advantage of MS is the possibility to detected infrared-inactive substances like oxygen and nitrogen as well as characteristic fragments of larger molecules, but the signal stability is relatively low and therefore the calibration has to be checked and repeated very often in order to obtain meaningful results. In comparison, FTIR spectroscopy excels by an outstanding long-term stability of the analysis signal and additionally a more robust hardware. Although several gas

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components are infrared-inactive, this technique is, hence, preferred for gas analysis, when signal stability, robustness and precision are the selection criteria. When a FTIR spectrometer is chosen for the coupling with a thermogravimetric device it is necessary to adapt the volume of the gas measuring cell to the small flow rates through the TG instrument in order to increase the gas exchange rates and to prevent peak broadening.

In the present article, we report about the development and test of a TG-FTIR system for the thermal analysis of substances with condensable and corrosive reactive gases and the quantitative analysis of the evolved gases. The system was particularly designed for material characterizations in exhaust catalysis, as the industrial analysis methods used in this field so far come to their limits, e.g., the amount of diesel particulate matter (PM) collected on filters from the exhaust pipe decreased significantly in the last years due to a step-wise reduction of the emission limits. Although the system was mainly developed for the investigation of exhaust catalysts and diesel PM, it opens new possibilities in many other research fields as well.

Instrument development

As a starting point for the development of the TG-FTIR system a TGA/DSC1 thermogravimetric analyzer (TG) from Mettler-Toledo and an Antaris IGS FTIR spectrometer from Thermo Fisher Scientific were coupled. For the gas-mixing unit, electronic mass flow controllers (MFC) from Brooks (model 5850S) were used and controlled by a LabView program written in-house (Fig. 1). In addition to

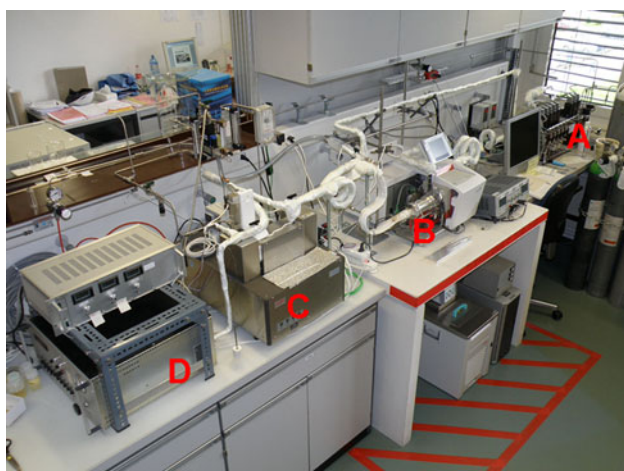


Fig. 1 Overview over the TG-FTIR system. *A* LabView-controlled gas-mixing unit with water generator; *B* redesigned TGA/DSC1 from Mettler-Toledo; *C* FTIR spectrometer Antaris IGS from Thermo Fisher Scientific with the new gas measuring cell; and *D* flame ionization detector (FID)

the TG and the spectrometer, a flame ionization detector (FID) was installed downstream of the FTIR spectrometer in order to analyze desorbed hydrocarbons (HC) as described later.

Gas-mixing unit

The gas-mixing unit consisted of eight MFCs, which allow the dosage of seven different gas components beside the carrier gas nitrogen. Water was generated by controlled hydrogen oxidation in order to dose gaseous water without pulsation in the required range. A mixture of nitrogen as carrier gas, the right amount of hydrogen to produce the desired amount of water and oxygen in excess was dosed over a platinum catalyst heated to 400 °C, where hydrogen was oxidized under controlled conditions. A flashback of the hydrogen flame was avoided by a sinter metal flame barrier after the mixing-point of oxygen and water. So far the water generator was tested for concentrations between some hundred ppm and 20%, but higher concentrations should be possible. Nitrogen was dosed by a MFC in the range from 0 to 100 mL/min at STP, oxygen with a MFC between 0 and 25 mL/min at STP, and hydrogen with a MFC from 0 to 10 mL/min at STP.

Downstream of the water generator up to five other gas components could be dosed by MFCs in the range 0–10 mL/min at STP, which were NO, NO₂, NH₃, CO₂, and CO in our experiments. Since the target concentrations of the additional components were most often only in the ppm range they were dosed as mixtures in nitrogen ranging from 4,000 ppm to 5%. The total flow for standard experiments with the new system was 100 mL/min at STP.

The gas-mixing unit was controlled by a LabView program written in-house. All flows were adapted automatically to new concentrations set-points conditions under consideration of purge and protection gas flows in order to keep a constant total gas flow of 100 mL/min at STP. For safety reasons the hydrogen dosage range was restricted in the software.

All tubes downstream of the water generator were heated to 180 °C to reliably avoid condensation of reactants and products on the walls of the system.

Thermogravimetric analyzer

The TGA/DSC1 from Mettler-Toledo is a standard thermogravimetric analyzer for the temperature range from 25 to 1,100 °C. In our study, it was equipped with a furnace for investigations of samples up to 5 g with a resolution of 0.1 µg. The protection gas flow through the balance was 30 mL/min at STP. The dew points of the used reactive gases have to be well below RT since the gas is fed through the flange between the temperature controlled balance and

volume was reduced to further improve the transfer rates. The typical cylindrical shape of the cell was constricted in the middle, which complies with the shape of the uncollimated beam. The measuring cell looks like two cones lying with their tips in opposite to each other (Fig. 4), so that the IR beam fills the cell completely and any dead volume is avoided. On the first view, the reduction of the path length by a factor of 10 should degrade the detection limits as well by a factor of 10, but since the IR beam in the new cell does not lose energy due to reflexions, the detection limits are only 2.5–3 worse than those of the standard cell depending on the gas component.

The FTIR spectrometer was calibrated for NO, NO₂, NH₃, CO₂, CO, H₂O, SO₂, N₂O, HCN, HNCO, formic acid, and formaldehyde, which are typical components of engine exhaust gases. The infrared spectrometer of Thermo Fisher Scientific was chosen for this project, because the spectrometer software Omnic allows the development and calibration of multi-component gas analysis methods, in which cross-sensitivities can be compensated. Table 1 shows an overview of the detection limits of the Antaris IGS spectrometer with the new gas measuring cell.

Flame ionization detector

Downstream of the FTIR spectrometer a FID was installed for the measurement of the desorbed HC from the PM samples. At first it was tried to analyze the HC with the FTIR spectrometer, but the number of different HC adsorbed on PM were too high to calibrate them all. And the calibration of the –CH₂– group signal, which is similar for all HC, was not possible since this group has different adsorption coefficients at different wave lengths for different HC.

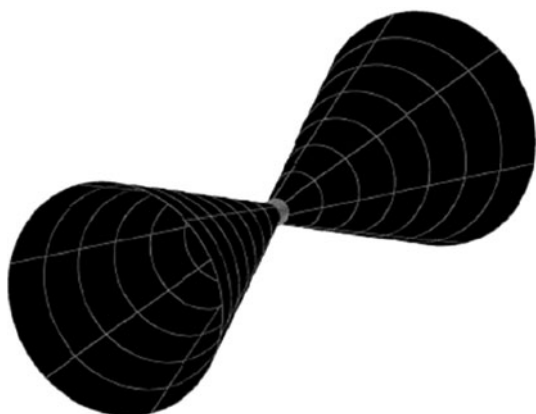


Fig. 4 Scheme of the inner shape of the gas measuring cell with a path length of 178 mm. The shape of the uncollimated IR beam is similar and therefore fills the gas cell completely. By this measure any dead volume is avoided and the detection limits of the 2 m standard gas cell are nearly reached

Table 1 Detection limits of the FTIR spectrometer

Component	Detection limit/ppm	Standard deviation
CO	1	±1.0
CO ₂	0.6	±0.6
H ₂ O	5	±4.5
Formic acid	0.5	±0.5
Formaldehyde	2.1	±2.1
NO ₂	1	±0.8
SO ₂	0.5	±0.5
NO	3.2	±3.1
NH ₃	1	±0.9
HNO ₃	1.5	±1.1
HNCO	0.5	±0.5
HCN	3	±2.8
N ₂ O	0.6	±0.6

Applications of the TG-FTIR system

The option to use condensable and corrosive reactive gases is a pre-requisite for many thermal analysis applications in different research fields, from which the analysis of diesel PM has been selected.

The composition of the PM samples were analyzed by so-called temperature-programmed desorption followed by oxidation (TPD/O) experiments. During such experiments the samples were heated first under inert conditions (here: nitrogen atmosphere) to 700 °C with 20 K/min in order to decompose thermally unstable oxygen surface functional groups like carboxyls, carbonyls, etc. (which decompose into CO and CO₂) as well as to desorb unburned HC, water, adsorbed sulfuric acid, and some nitrogen containing components. Together with the surface functional groups, the adsorbed HC form the organic carbon (OC) fraction of the PM. After the samples had reached 700 °C, they were cooled down to 300 °C with –20 K/min and heated up again to 750 °C at 20 K/min with 10% oxygen in the feed gas to oxidize the elemental carbon (EC), which consists of graphitic-like structures, to CO and CO₂ plus other components which desorb only under oxidizing conditions. From the amount of water, evolved during the oxidation part, the hydrogen content of the sample could be calculated. The amount of the residuals after the experiments consisting of metal oxides and sulfates from combusted lubrication oil and fuel additives as well as from engine abrasion was quantified by the mass signal of the TG.

Beside these TPD/O experiments, the TG-FTIR system is also suitable for reactivity tests, in which samples are exposed to reactive gas mixture to mimic the behavior of samples under real-world conditions. In the field of PM

analysis, we performed temperature-programmed oxidation (TPO) experiments with diesel soot samples using condensable and corrosive reactive gases.

In our TPO experiments, the samples were usually heated from 50 to 750 °C at 10 K/min in a feed of 10% oxygen, 5% water, and 1,000 ppm NO₂ in nitrogen. The optimum sample size was above or equal 300 µg to obtain the full set of information from the TG and the spectrometer. From the ratio of CO₂ and CO in the product gas and the comparison of the mass loss signal with the concentrations of formed gas components the ongoing reactions during the regeneration of diesel particulate filter (DPF) systems could be separated.

Results

The functionality of the TG-FTIR system was validated by means of the reactivity analysis of a powder PM sample generated by a modern diesel engine (herein after referred to as sample A) with four different reactive gas compositions. Figure 5 shows the results of the composition analysis of the OC, EC, and metal ash content by the TPD/O method described in the previous section (Fig. 5a) in comparison to the results of an external analysis of the same sample (Fig. 5b). The agreement between both analyses is good, whereas the difference in the ash content is due to sample inhomogeneities. The difference in the OC and EC content can result from inhomogeneities, too, or from a different positioning of the OC/EC split. Table 2 shows a summary of the results for each detectable component of the TPD/O analysis at PSI. The EC is the component with the highest concentration, followed by water, oxygen, and OC. Sulfates and nitrogen containing compounds were found only in traces. Adding the mass of each component measured by the FTIR spectrometer plus the ash content gives 100.9% of the initial mass, which confirms the accuracy of the method.

After the TPD/O analysis of sample A, its reactivity was tested with four different gas compositions (Table 3). The base feed was a flow of 100 mL/min nitrogen with 10% oxygen at STP. In the first experiment the base feed was used (exp. 1) and in the second experiment 5% water were added (exp. 2). For the third experiment, 1,000 ppm of NO₂ were dosed additionally (exp. 3) and in the fourth

experiment the base feed was mixed with 1,000 ppm NO₂ and 5% water (exp. 4).

Figure 6 shows the mass loss of the samples in percent of the initial mass plotted over temperature. In the temperature range up to 300 °C, no significant difference between the curves can be observed and therefore OC desorption is supposed to be responsible for the mass loss. At 300 °C, the mass decreases significantly for the experiments with NO₂ in the feed gas due to NO₂ oxidation of the carbon. In addition, a small difference between the experiments with dry and humid feed gas is discernible, whereby the influence of water was even stronger when co-fed with NO₂. The onset-temperature of soot oxidation by oxygen was 540 °C and the mass decreased fast at higher temperatures. In the presence of both oxygen and NO₂, there is a transition between both oxidation regimes, which makes the start of the soot oxidation by oxygen less clear defined compared to an oxygen-only feed. The curve crossing at 600 °C shows the growing influence of water in

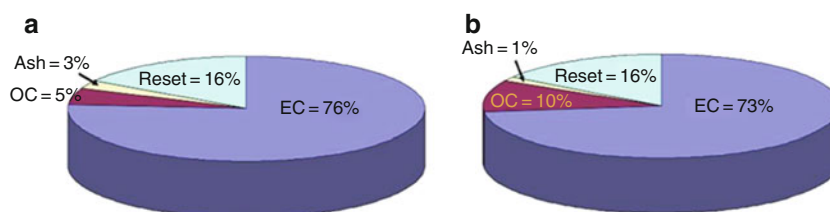
Table 2 Summary of the TPD/O analysis results of sample A at PSI in wt% of the initial mass, in mg, and in mmol

	Initial mass 1.492 mg		
	wt%	mg	mmol
EC	76.0	1.134	13.607
OC	5.4	0.081	0.967
SO ₄ ²⁻	0.1	0.001	0.143
N	0.2	0.003	0.042
O	8.0	0.119	1.910
H	0.2	0.004	0.004
Water	8.0	0.119	2.148
Ash	3.0	0.045	–
Sum	100.9	1.506	18.821

Table 3 Composition of the gas mixtures used for the TPO investigations of sample A

	N ₂ /%	O ₂ /%	NO ₂ /%	H ₂ O/%
Exp. 1	85	10	0	0
Exp. 2	85	10	0	5
Exp. 3	89.9	10	0.1	0
Exp. 4	84.9	10	0.1	5

Fig. 5 OC, EC, and ash content determined by a TPD/O analysis of sample A at PSI (a) and by standard analysis methods in an external lab (b)



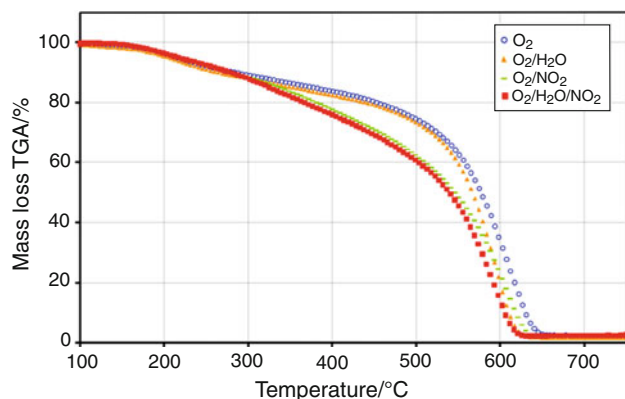


Fig. 6 Mass loss curves during the TPO of sample A with four different gas compositions

this temperature region and the decreasing influence of NO_2 . With NO_2 and water in the feed, the soot was completely oxidized at 620°C , while 627°C was required, when only water was added. The oxidation reaction was completed at 637°C for the experiment with NO_2 and at 647°C , when only the base feed was dosed.

Figure 7 shows the concentrations of CO and CO_2 for all tests, measured with FTIR spectroscopy. In general, the observations from Fig. 6 are confirmed by the graphs in Fig. 7, but due to the much higher sensitivity of the FTIR signal compared to the mass signal, the features are much more pronounced and the differences are more clearly visible. Already for temperatures $<200^\circ\text{C}$, a small difference between the experiments with and without NO_2 can be determined, which is even more pronounced in the recalculated representation of the data in Fig. 9. This shows that up to 300°C NO_2 oxidation of soot runs in parallel with the desorption of OC for the experiments with NO_2 in the feed gas and for the experiments without NO_2 , only OC desorption accounts for the C-oxidation rate. Furthermore, Fig. 7 shows again the influence of water by the shift of the peak maxima of CO and CO_2 to lower temperatures for the experiments with humid feed gas. The CO_2/CO ratios in Fig. 8, which can be calculated from the data shown in Fig. 7 for each measuring point, reveal important information about the reaction mechanism, since a difference or change of that ratio is an indicator for the underlying oxidation mechanism of the investigated soot. The addition of water and NO_2 , for example, increases the CO_2/CO ratio in Fig. 8 significantly. The characteristics of the curves for the experiments with NO_2 in the feed gas are similar, but the ratios are shifted to higher values by the addition of water and the samples treated without NO_2 show a similar behavior.

The C-oxidation rates in Fig. 9 show beside the influence of water and NO_2 that in the temperature range between 300 and 500°C the C-oxidation rates flatten out

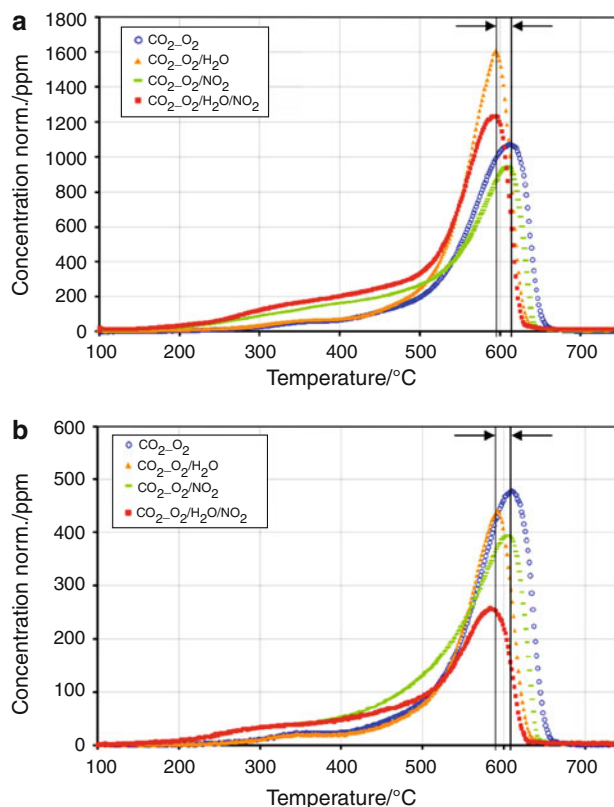


Fig. 7 FTIR signals of CO_2 (a) and CO (b) during the TPO analysis of sample A with four different gas compositions. The arrows indicate the temperature shift due to water dosage

for the experiments with NO_2 due to diffusion limitation of NO_2 . For the experiments without NO_2 the oxidation rates flatten out between 300 and 400°C , since OC desorption is nearly finished and the oxidation has not started yet.

Discussion

PM oxidation with O_2 and O_2/NO_2

The results obtained for the oxidation of sample A with different reactive gas compositions are in agreement with the results reported in the literature. The general soot oxidation mechanism is assumed to be similar for all used oxidants: first an oxygen atom is transferred from the gas phase to the soot surface forming an oxygen surface functional group as intermediate, which then decomposes on heating into CO or CO_2 thereby removing a carbon atom from the soot surface [11]. The formed surface functional groups are carboxylic acids, lactones, anhydrides, carbonyls, phenols and ethers [12] plus R-NO_2 , and R-ONO in the presence of NO_2 [13]. In the presence of NO_2 more carboxylic acids and lactones are formed, which decompose at lower temperatures in comparison to those

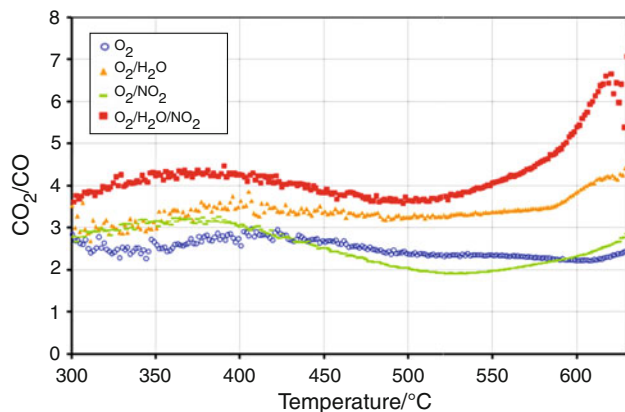


Fig. 8 CO_2/CO ratios versus temperature calculated from the data in Fig. 7 for the different gas compositions

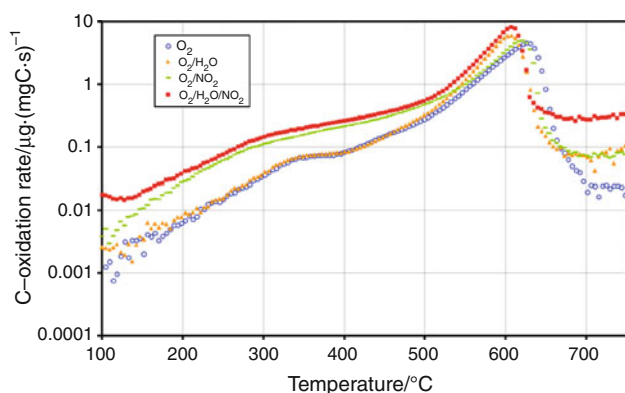
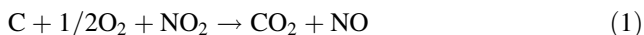


Fig. 9 C-oxidation rates during the TPO of sample A with four different gas compositions, calculated from the data in Fig. 7

formed in the presence of O_2 , explaining the higher reactivity of NO_2 [11, 14].

When NO_2 and O_2 were dosed in parallel in this study (exp. 3 and 4 in Table 3) an increase of the oxidation rate in comparison to the rate in exp. 1 and 2 (Table 3) was observed. This can be explained by a co-operative oxidation reaction proposed by Setiabudi et al. [11], in which first the more reactive NO_2 forms surface intermediates, which react with O_2 or NO_2 in a second step to release CO or CO_2 .

Another possible explanation was given by Jeguirim et al., who proposed that both O_2 and NO_2 can form surface functional groups, which afterward react with NO_2 releasing CO and CO_2 according to the overall reactions (1) and (2) [15]. In reaction (2), NO_2 is indirectly involved and acts as a catalyst.



From the results in this study it was not possible to decide, which of the suggested mechanisms occurs on the investigated sample. Both pathways are in agreement with

the obtained data and it might be possible that they occur in parallel.

Influence of water on the PM oxidation with O_2 and O_2/NO_2

The addition of water shifted the TG profiles (Fig. 6) and the maxima of the oxidation rates (Fig. 9) to lower temperatures. Several feasible reaction mechanisms are proposed in the literature to explain this influence, but a final explanation has not been found yet. On the first view, the direct oxidation of soot by water does not seem to play an important, since the oxidation with oxygen is 10^4 times faster [16], but Ahlström et al. assumed that this reaction might be accelerated by the fast removal of strongly adsorbed hydrogen by oxygen, so that the next water molecule can attack the carbon surface [17]. Furthermore, it is assumed that water changes the structure of the soot surface, as known from the production of active carbon from carbonaceous materials by steam treatment [17, 18]. Finally, Neeft et al. proposed an influence of water on the stability of the oxygen surface functional groups [18], which could also explain the observed promoting effect of water.

A further increase of the oxidation rates was observed in exp. 4, in which NO_2 was added to the feed gas containing O_2 and water. When water and NO_2 are dosed in parallel HNO_3 and HNO_2 are formed in a disproportionation reaction [15, 19–21]. Jeguirim et al. suggested, supported by experimental and theoretical results, that HNO_3 and HNO_2 are intermediates of the $\text{C}-\text{NO}_2$ reaction, which can hence directly react with the carbon surface leading to an increase of the reaction rate [15].

CO_2/CO ratios

As has been mentioned, the CO_2/CO ratio acts as an indicator for changes in the reaction mechanism. In Fig. 8, the CO_2/CO ratio are plotted over temperature showing that a change of the reactive gas composition has a direct influence on the evolution of CO_2 and CO . In the presence of water, the ratio increases significantly over the whole temperature range as exemplified by exp. 1 and 2 as well as exp. 3 and 4. This increase seems to be caused by the water–gas shift reaction (WGS) occurring on the soot surface [17, 18, 22], which converts part of the primary produced CO to CO_2 :



Furthermore, the CO_2/CO ratio is influenced by the presence of NO_2 . In the temperature range up to 380 °C the ratio increases due to an increased formation of carboxylic groups and lactones, which decompose to CO_2 and water

[12], so that the CO_2/CO ratio of the O_2/NO_2 experiment reaches the same level as in the $\text{O}_2/\text{H}_2\text{O}$ experiment. At 380°C , the CO_2/CO ratio decreases for exp. 3 and 4 probably due to a diffusion limitation of NO_2 , which was also responsible for the flattening of the C-oxidation rates in Fig. 9. One can speculate that reaction (2) [15] becomes the main reaction for the decomposition of oxygen surface complexes, when NO_2 is depleted on the sample surface, leading to an increase of CO evolution. When the temperature was further increased the CO_2/CO ratio increased again due to the increase of the NO_2 diffusion rates and the start of the soot oxidation by oxygen.

Conclusions and outlook

In the project a TG-FTIR system was set up, which allows to investigate different materials and substances with reactive gas mixtures. The developed prototype system was based on a standard thermogravimetric analyzer, whose inlet and outlet parts were reconstructed to prevent condensation and corrosion. Moreover, a special FTIR gas measuring cell was designed with a path length of 178 mm and a volume of <40 mL, which showed a high signal-to-noise ratio and a short residence time even for small flow rates through the system.

The performance of the system was tested using the example of diesel PM analysis. A TPD/O method was developed that allowed to analyze $300\ \mu\text{g}$ PM samples concerning EC, OC, ash content, oxygen, hydrogen, adsorbed sulfuric acid, and some nitrogen containing species. Furthermore, the reactivity of a PM sample was investigated under real-world conditions by TPO analyses with different reactive gas compositions showing good agreement with results reported in the literature. So far, O_2 , H_2O , NH_3 , NO_2 , and NO , separately or in mixtures, were tested as gas components, but other mixtures seem to be possible as well.

With the new TG-FTIR system it is planned to further improve the reactivity investigations of PM samples in order to learn about the kinetics and the reaction mechanism of soot oxidation with different reactive gases.

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